REMOVAL

- 1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL
- 2. REMOVE V-BANK COVER (See page ES-428)
- 3. REMOVE NO.1 ENGINE UNDER COVER SUB-ASSEMBLY (See page EM-6)
- 4. REMOVE RADIATOR SUPPORT SEAL UPPER (See page CO-23)
- 5. REMOVE FAN SHROUD (See page CO-23)

6. REMOVE FAN

(a) Remove the 4 nuts and the fan from the fluid coupling.

INSPECTION

- 1. INSPECT FLUID COUPLING ASSEMBLY
 - (a) Check the fluid coupling for damage and silicon oil leakage.

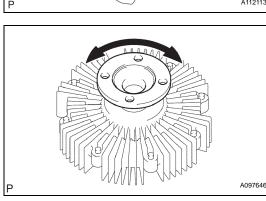
If necessary, replace the fluid coupling.

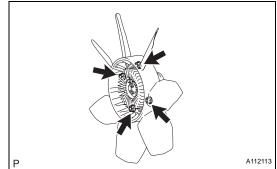
INSTALLATION

1. INSTALL FAN

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- (a) Install the fan onto the coupling with the 4 nuts.Torque: 9.0 N*m (92 kgf*cm, 80 in.*lbf)
- 2. INSTALL FAN SHROUD (See page CO-30)
- 3. INSTALL RADIATOR SUPPORT SEAL UPPER (See page CO-31)
- 4. INSTALL NO.1 ENGINE UNDER COVER SUB-ASSEMBLY (See page EM-7)
- 5. INSTALL V-BANK COVER (See page ES-431)
- 6. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL Torque: 3.9 N*m (40 kgf*cm, 35 ft.*lbf)





CO-17

